

## Industry Sectors



Logistics



Food and beverage



Chemicals



Automotive





Sectors

# Lithium-ion battery for low level order pickers and tow tractors





Yale® Lithium-ion (Li-ion) batteries and matched chargers will allow you to streamline your energy requirements for battery-driven forklift trucks and warehouse equipment.

Such technology is increasingly becoming the solution of choice for materials handling equipment in extended or multi-shift applications.

Li-ion batteries can lower your overall cost of ownership and improve your energy efficiency.

Yale now offers Li-ion batteries for the MO20(P)-25 lower level order picker and MO50-70T tow tractor as an integrated solution.



# **Applications**

- Particularly suited for intensive and high throughput warehouse and line feed operations.
- A single Li-ion battery can replace multiple sets of batteries and release space used for charging.
- Food and pharmaceutical industries will benefit from the reduced risk of chemical spillage.
- Other industries, such as automotive, retail and logistics, will benefit from the use of a single battery for a multi-shift operation.

# **Battery capacities and chargers**

The Li-ion batteries capacities available for the MO20(P)-25 and MO50-70T trucks are 300Ah for MO20, MO20P and MO50T and 400Ah for MO25 and MO70T.

Yale offers a range of chargers matching the different available Li-ion battery capacities offering 1 hour, 2 hour or 4 hour charging.

Li-ion battery capacity	Approximate charge time (hours)		
	Low	Standard	Fast
300Ah	3.0	2.0	1.0
400Ah	4.0	2.0	1.2



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#### **Benefits**

#### **Excellent charging capabilities**

- Convenient opportunity charging with no adverse impact on battery life.
- No battery exchange process required, resulting in more uptime.
- Li-ion batteries charge faster than traditional batteries and rapid charger options are available.

#### **Emission and maintenance free**

- Fully sealed battery (IP54), resulting in no acid spills or contamination.
- No sulfation issues can occur and no equalisation charge is required.
- Free of gaseous emissions. No ventilation required during charging.
- Lower CO<sub>2</sub> footprint compared to traditional batteries.
- Reduced maintenance costs as topping up of water is not required.

#### **Advanced battery technology**

- The Li-ion chemistry used on the Yale MP20(P)-25 and MO50-70T trucks is lithium iron phosphate (LFP).
- With over 3750 cycles (at 80% discharge) the Li-ion battery has three times the life of a lead-acid battery.
- Li-ion batteries and chargers are inherently energy efficient. Compared to lead-acid batteries, savings up to 30% in energy costs are possible.

#### Integrated solution with CANbus communication

- Truck battery discharge indicator displays the state of charge of the Li-ion battery.
- Lift lock out functionality prevents over discharge during operation.
- Integration includes error reporting on truck and controlled truck shutdown, if a critical battery fault should occur.
- Matched battery and charger communicate via CANbus before and during the charge cycle to optimize battery performance and life.

60 months/10,000hr battery warranty is offered when used with recommended charger.

## **Comparison of Lead Acid and Li-ion Battery Features**

	Lead Acid	Li-ion
Cycles (80% DOD)	1200	3750+
Charge temperature (°C)	Above 0°C	Above 0°C
Recommended operating temperature	0-35°C*	0-35°C*
Recharging time	6-12hr	1-4hr
Opportunity charging	No	Yes
Equalising charge	Required	Not required
Maintenance	Medium/high	Annual inspection
Initial cost (incl. charging equipment)	Low	Medium/high
Total cost of ownership in suitable applications	High/medium	Medium
Emissions	Gassing during charging	No emissions

 $<sup>^{\</sup>star}\text{Consult}$  Yale for freezer/cold room applications